Date: User: Thursday, 18/12/2008 12:51:10 PM

Julie Dawson

Process Sheet

Customer

: CU-DAR001 Dart Helicopters Services

Job Number

: 44160

Estimate Number

: 11633

P.O. Number This Issue

: 18/12/2008

Prsht Rev.

: NC

: 18/12/2008 : 42268

Туре

S.O. No. :

: MACHINED PARTS

Part Number

Drawing Name

: D2972

: BUSHING

Drawing Number

: D2972 REV A : N/A

Project Number

Drawing Revision

Material **Due Date**

: 20/01/2009

Qty:

100 Um:

Each

Checked & Approved By

Comment

First Issue

Written By

Previous Run

: Est

Est Rev:B Now Made In-House 07-07-19 JLM

Verified By:EC

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

1.0

M303R1000



303 Round Bar 1.00



Comment: Qty.: 0.1061 f(s)/Unit Total: 10.6050 f(s) 303 Round Bar 1.0"

Batch: 107744

08/12/2

2.0

HARDINGE

Comment: 1-TURN AS PER FOLIO FA701 & DWG D2972,

FOLIO REV: 44 DWG REV:____

2-DEBURR AS REQUIRED

3.0

QC2



Comment: INSPECT PARTS AS THEY COME OFF MACHINE



4.0

QC8

SECOND CHECK



Comment: SECOND CHECK

PACKAGING RESOURCE #1



5.0

PACKAGING 1





Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:







Dart Aerospace Ltd

W/O:

DATE	STEP		PROCE	DURE CHANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
									-	
				•						-
Part No	•		PAR #:	Fault Category:	NCF	R: Yes	No DQ	۱:	Date:	
	R	lesolution:		Disposition:	 QA:	N/C C	closed:		Date:	<u></u>

WORK ORDER CHANGES

NCR:		•	WORK ORDI	ER NON-CONFORMANC	MANCE (NCR)						
		Description of NC		Corrective Action Section B	Verification	Approval	Approval				
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector			
					1						
NOTE: D	ate & initial a	all entries									

Date: User:

Thursday, 18/12/2008 12:51:10 PM

Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 44160

Part Number: D2972

Job Number:

Seq. #:

Machine Or Operation:

Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE



NF 08-12-23

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Dart Aerospace

W/O:		WORK ORDER CHANGES								
DATE	STEP	PROCEDURE CHANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
			1							
Part No):	PAR #: Fault Category:	NC	R: Yes	No DQ	A:	Date:			

Resolution: _____ Disposition: _____ QA: N/C Closed: ____ Date: ____

NCR:			WORK ORDER NON-CONFORMANCE (NCR)							
		Description of NC		Corrective Action Section B	Verification	Ammayal	A			
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector		
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NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order: レリー	44160	
Description: Bushing	Part Number: D2	972	
Inspection Dwg: D2972 Rev: A	Page	1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST								
	. x	First Artic	ele 🗌	Proto	otype			
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Cor	nments	
0.030 x 20°	+/-0.010 x +/-0.5°	,020x20°						
R0.005 – 0.010	N/A	R.008					· · · .	
0.572	+/-0.010	.572	/					
0.118	+/-0.010	,117						
1.190	+/-0.010	1.190					· · · · ·	
Ø0.787	+/-0.010	0.787						
Ø0.625	+/-0.010	0.1,25	-					
Ø0.472	+/-0.010	0.470						
Ø0.257	+0.006/-0.001	0.260						
							-	
							-	
						-		
								
						·		
					1			
Measured by:	Inh	Audited by:	NZ		Prototype App	roval:	N/A	
Data			77					

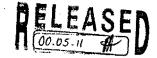
Measured by:	Ink	Audited by:	Prototype Approval:	N/A
Date:	08/12/20	Date: 66/12/21	Date:	N/A

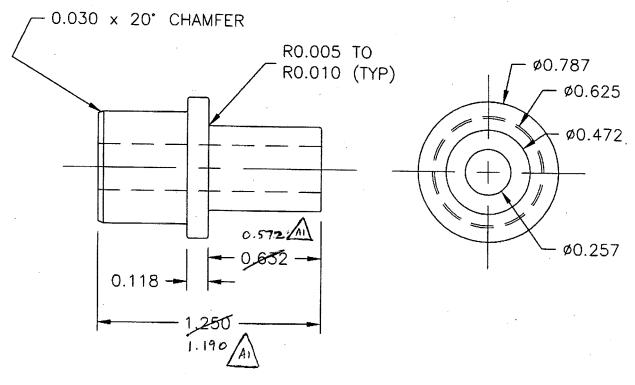
Rev	Date	Change	Revised by	Approved
Α	07.11.23	New Issue	KJ/EC/DD X	3
		-	~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~	





DESIGN TEF	DRAWN BY		AEROSPACE BELLEVUE, WA	USA, INC.
CHECKED	APPROVED	DRAWING NO.		REV. A SHEET 1 OF 1
00.03.13		TITLE BUSHING		SCALE 2:1
Α	00.03.13	NEW ISSU	JE	





MATERIAL: AISI 303 STAINLESS STEEL SHOP COPY TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTICE RADIUS ALL INSIDE EDGES 0.005 TO 0.010 UNCONTROLLED COPY BREAK ALL UNMARKED SHARP EDGES 0.010 TO 0.020 SUBJECT TO AMENDMENT ALL DIMENSIONS ARE IN INCHES

REDUCE LENGTH OF BUSHING # 4 AI 01.03.12

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